

ECONOMY GLOSS
PRODUCT CODE: 4-GL3B-11103

PRODUCTION DESCRIPTION

This 3.5-mil flexible vinyl is an intermediate gloss vinyl overlamine film designed to protect and enhance images and graphics.

APPLICATIONS

- Overlamine for printed graphics

FEATURES AND BENEFITS

- Protects and enhances images and graphics
- Smooth clay-coated liner for better wet-out appearance

TECHNICAL DATA

Face Material	3.5-mil flexible vinyl
Color and Finish	Clear Gloss
Adhesive	1.0-mil permanent acrylic
Liner	78# clay-coated bleached kraft

TYPICAL CHARACTERISTICS

Average Adhesion Values (PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	<u>15 min.</u> 50 oz.	<u>24 hr.</u> 60 oz.
Minimum Application Temperature	50°F	
Service Temperature Range	-40°F to +180°F	
Shelf Life (@ 73°F, 50% RH)	2 years	
Outdoor Life	2 years	

CHEMICAL RESISTANCE

Distilled Water (24 hr)	No Effect
Detergent (24 hr)	No Effect
10% Ammonium Hydroxide (10 min)	No Effect
Anti-Freeze (24 hr)	No Effect
SAE 20 Motor Oil (24 hr)	No Effect

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